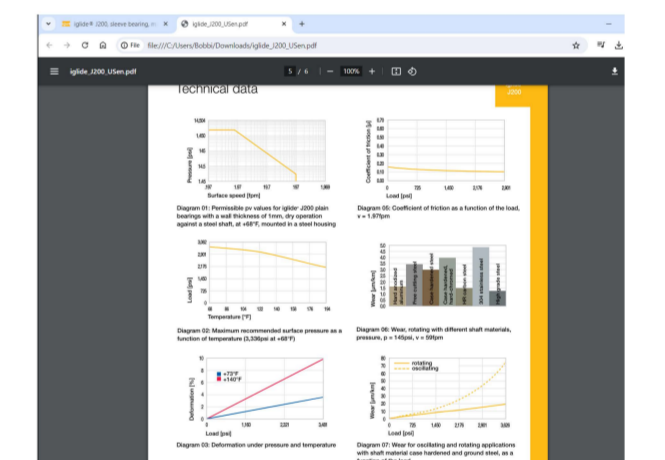
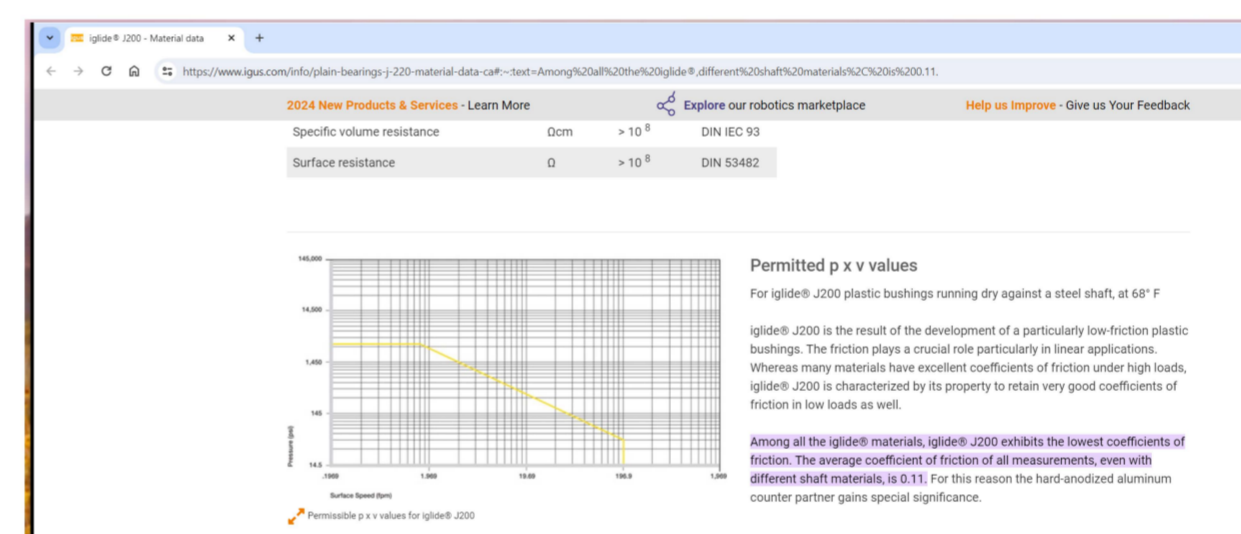
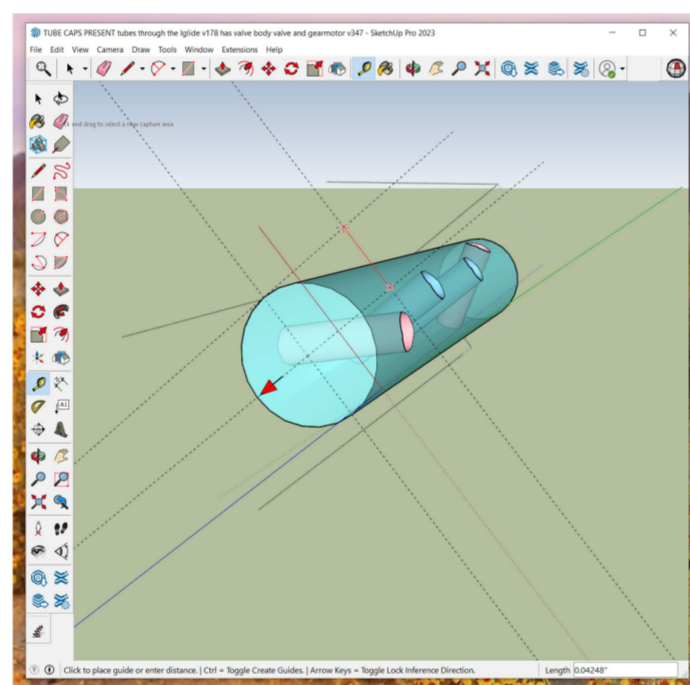
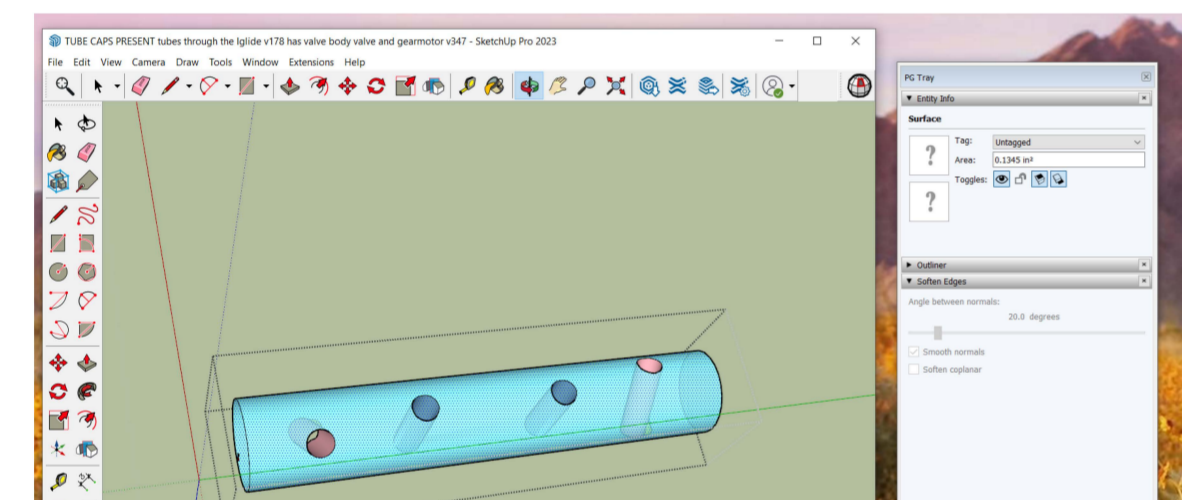
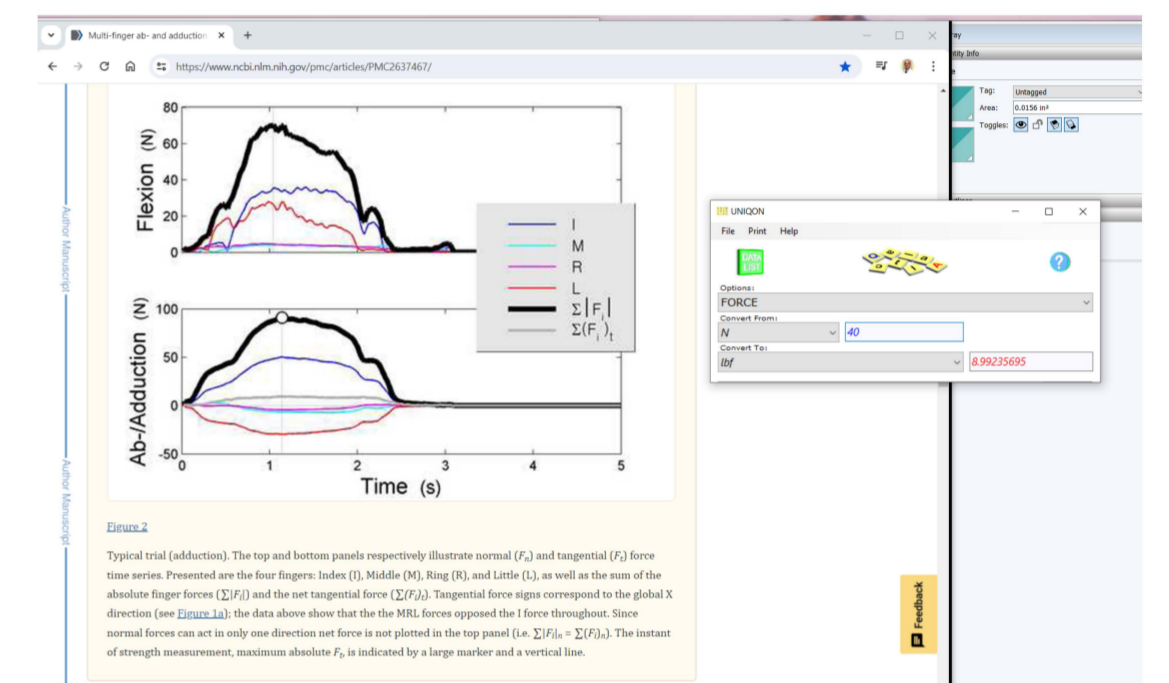
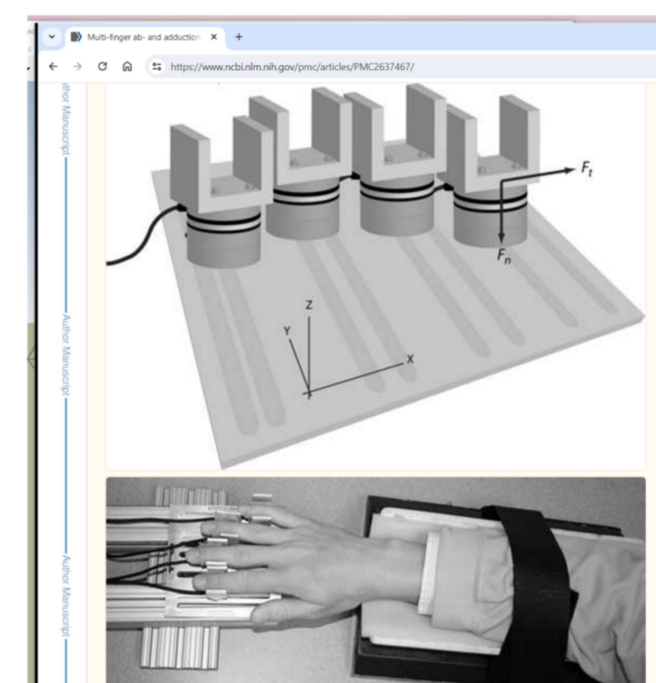
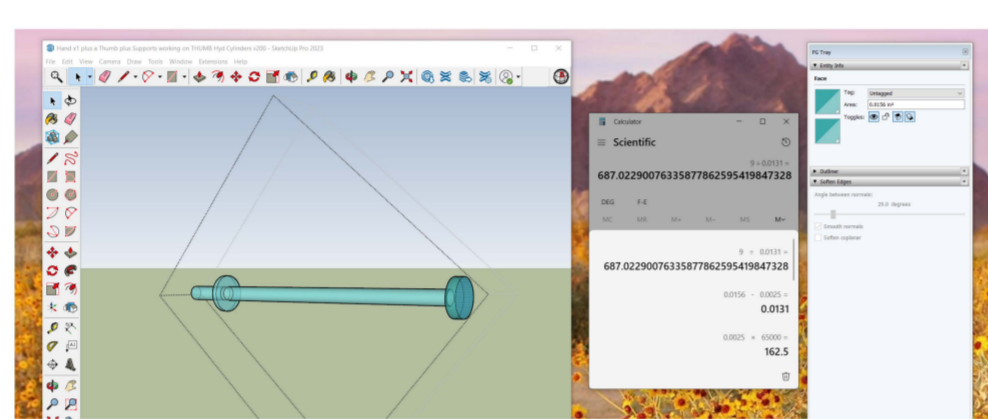
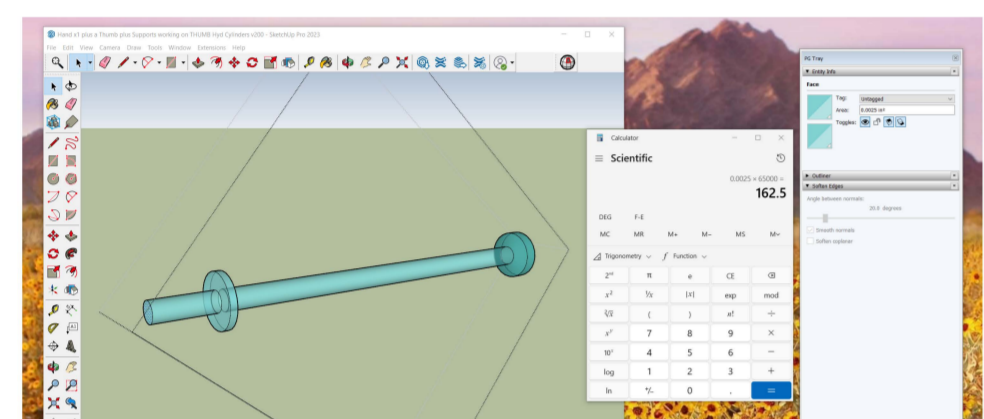
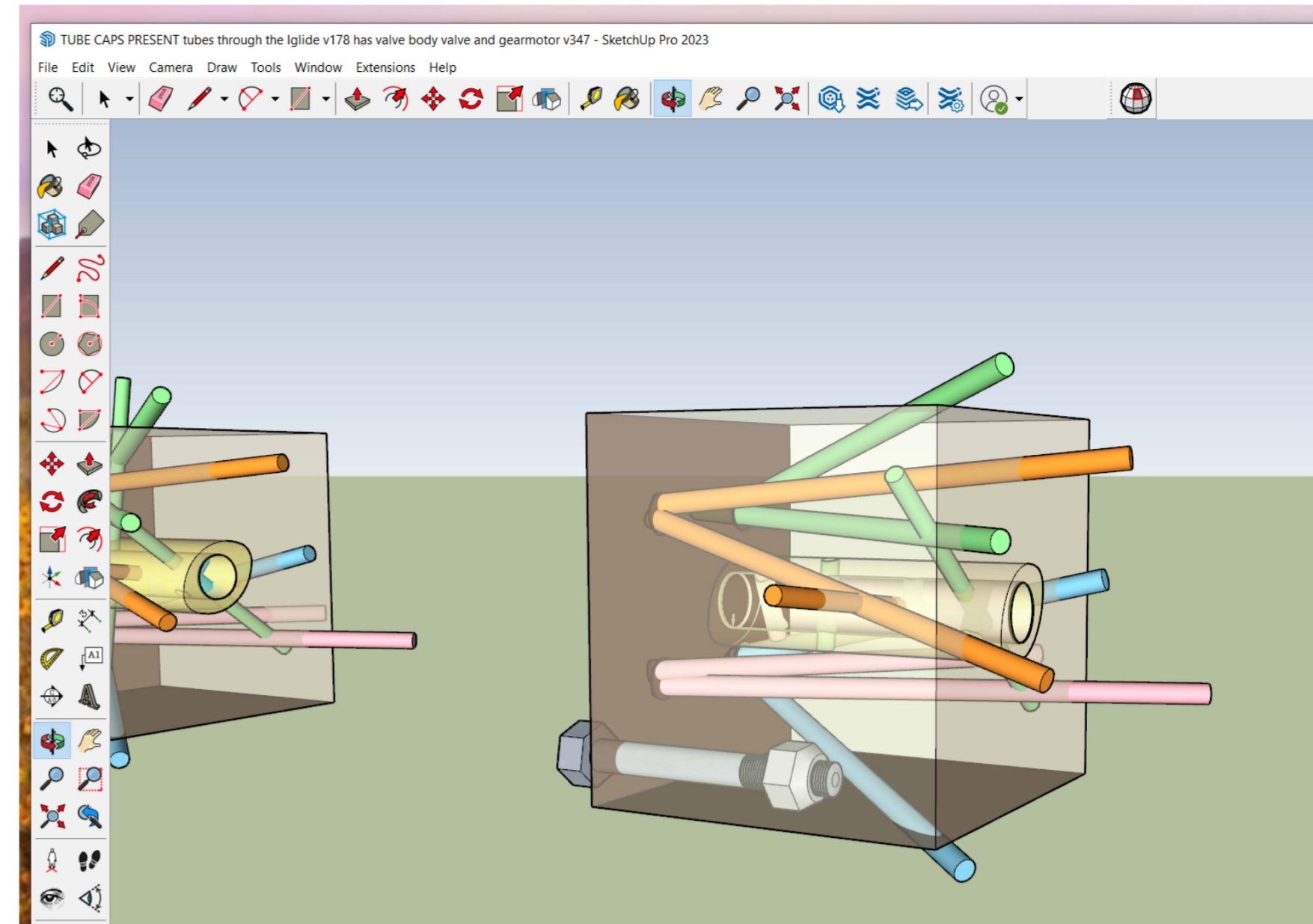
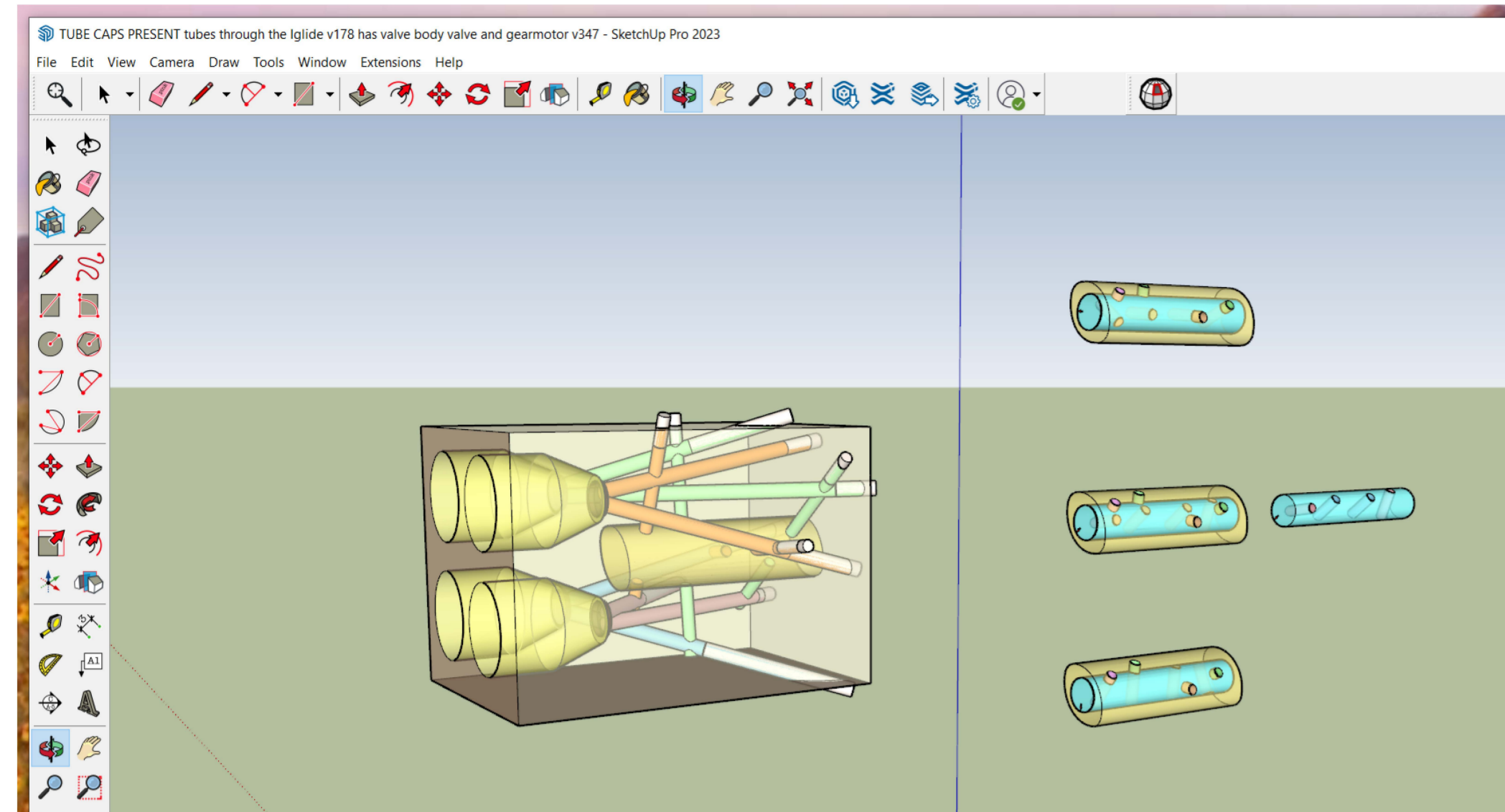
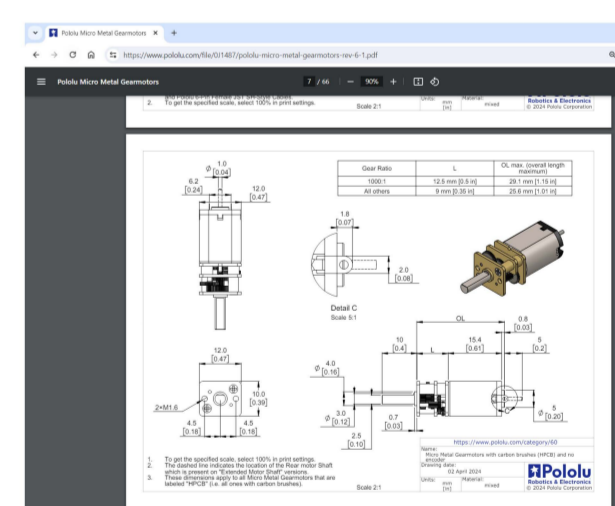
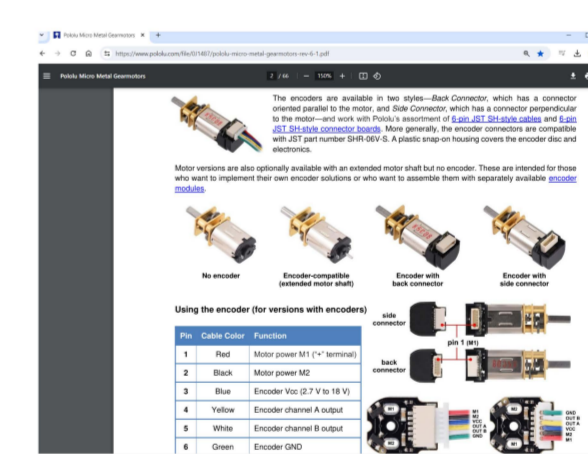


# Microvalve Stem Torque Math Calculations



Item #	Speed (rpm)	Current (A)	Power (W)	Efficiency (%)
3066	130	0.12	0.156	20%
3078	130	0.12	0.156	20%
5196	130	0.12	0.156	20%



Piston rod tensile strength  $0.0025 \text{ in}^2 \times 65000 \text{ psi} = 162 \text{ lbs}$

Piston rod compressive strength =  $162/2 = 81 \text{ lbs}$

Force needed from the piston rod =  $40 \text{ N} = 9 \text{ lbs}$

Piston head on the rod side area = Piston head area - rod area

this is  $0.0156 \text{ in}^2 - 0.0025 \text{ in}^2 = 0.0131 \text{ in}^2$

9 lbs force from  $0.0131 \text{ in}^2 = (9)/(0.0131) = 687 \text{ psi}$  (will use 900psi)

Surface area of stem =  $0.1345 \text{ in}^2$   $0.1345 \text{ in}^2 \times 900 \text{ psi} = 121 \text{ lbs}$  force

121 lbs force x friction coefficient of 0.11 = 13.3lbs to turn stem

This 13.3lbs to turn stem is applied at radius of stem = .0425 inches

This torque of 13.3lbs at 0.0425 in =  $(13.3) \times (.0425) = 0.565 \text{ inch-lbs}$  torque

$0.565 \text{ in-lbs}$  torque =  $650 \text{ gm-cm} = 0.65 \text{ kg-cm} = 6.5 \text{ Kg-mm} = 65 \text{ mNm}$

